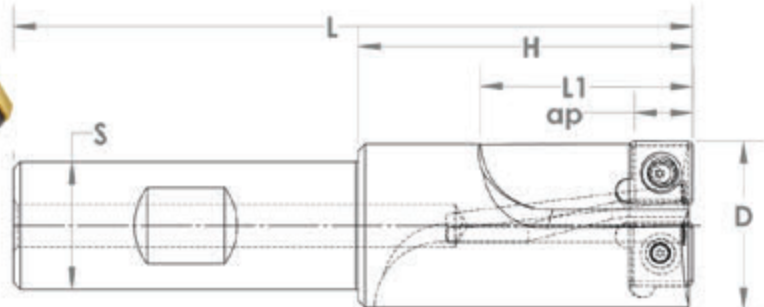


## PM SERIES—PLUNGE MILL / DRILL MILL

- Applications: Drilling, Plunging, Milling, Slotting, Helical Interpolation, Shoulder Milling, Contours, Facing, Core Drilling, Boring
- Center cut end milling



### Weldon Shank - Coolant Style

Part #	EDP#	(D)	(ap)	# of Flutes	(S)	(L)	(H)	(L1)	Insert
PM0480-0500-0001	V12035	.480"	.23"	1	.500"	3.03"	1.25"	.67"	SECW 21.21
PM0605-0625-0001	V12036	.605"	.29"	1	.625"	3.41"	1.50"	.74"	SECW 2.51.51
PM0750-0750-0002	V12037	.750"	.29"	2	.750"	4.22"	2.19"	1.05"	SECW 2.51.51
PM0875-0750-0002	V12038	.875"	.29"	2	.750"	4.41"	2.38"	1.05"	SECW 2.51.51
PM1000-1000-0002	V12039	1.000"	.34"	2	1.000"	4.66"	2.38"	1.36"	SD-322P
PM1125-1000-0002	V12040	1.125"	.34"	2	1.000"	4.78"	2.50"	1.36"	SD-322P
PM1250-1250-0002	V12042	1.250"	.47"	2	1.250"	5.03"	2.75"	1.69"	SD-422P
PM1500-1250-0002	V12044	1.500"	.59"	2	1.250"	6.03"	3.75"	1.73"	SD-532P
PM1625-1250-0002	V12046	1.625"	.59"	2	1.250"	6.28"	4.00"	1.73"	SD-532P
PM1750-1250-0002	V12047	1.750"	.59"	2	1.250"	6.53"	4.25"	1.73"	SD-532P
PM1875-1250-0002	V12048	1.875"	.59"	2	1.250"	6.78"	4.50"	1.73"	SD-532P
PM2000-1250-0002	V12049	2.000"	.59"	2	1.250"	6.78"	4.50"	1.73"	SD-532P

### Hardware for Plunge Mill/Drill Mill

INSERT	SCREW
SECW 21.21	F663
SECW 2.51.51	F708
SD-322P	F1099
SD-422P	F610
SD-532P	F1185